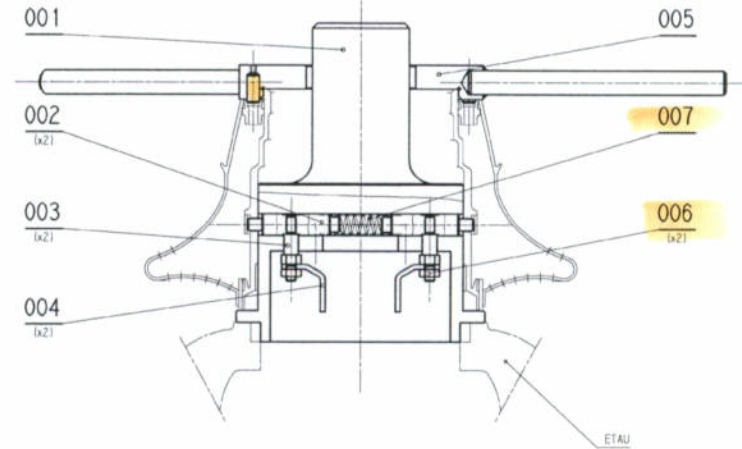
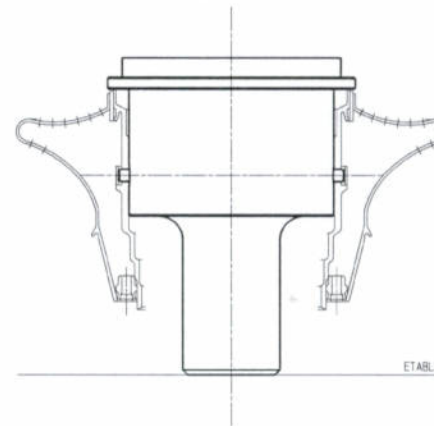


MODIFICATIONS		INDICE
MODIF REP 005		A
MODIF TRAIT : CADRE-PASSIVE---PENTRATE, RESSORT NOBLEM---VANEL ET REP 006---REP C DANS REP 005		B

OPERATION 1



OPERATION 2

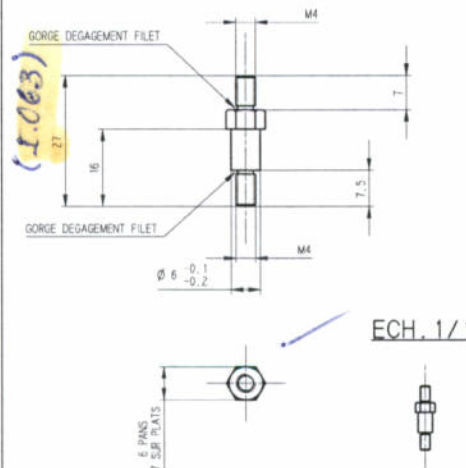


PL	REP	QUANT	DESIGNATION	MATIERE	QBS
		1	RESSORT ØEXT 8,5 x ØFIL 1 LONG 32	VANEL	C.085.100.0300.A
		2	ECHOU H. M4	STD	
		1	TOURNE A GAUCHE	ACIER 25CD4	PENTRATE
		2	POIGNEE	ACIER XC10	PENTRATE
		2	GOUJON	ACIER 25CD4	PENTRATE
		2	IMMOBILISATEUR	ACIER 25CD4	PENTRATE
		1	CIMBLOT	ACIER 25CD4	PENTRATE
DESIGNATION OUTILLAGE OUTILL. DEPOSE LABYRINTHE TOOL NAME					
CE DESSIN EST LA PROPRIETE DE LA SOCIETE TURBOMECA. IL NE PEUT ETRE COMMUNIQUE OU REPRODUIT SANS SON AUTORISATION. THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR COMMUNICATED WITHOUT EXPRESS AUTHORIZATION					
ECHELLE SCALE 1/1					
FORMAT SIZE A1					
881 2 028 000					
PLANCHE SHEET 1 / 2					

Q0033

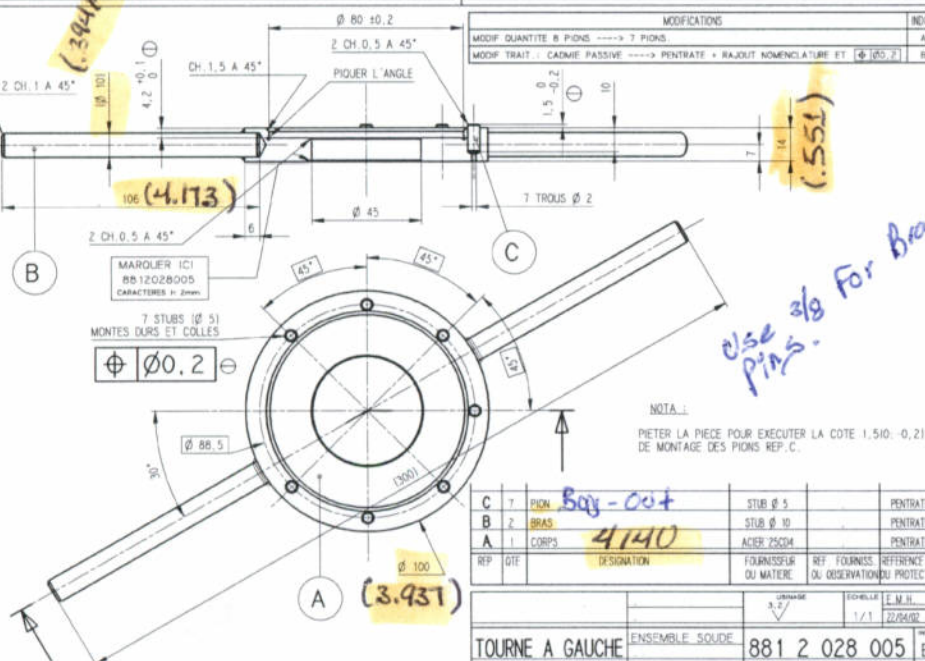
NQ

4	5	6
MODIFICATIONS		INDICE
MODIF TRAITEMENT: CADME PASSIVE ----> PENTRATE.		B



ECH. 1/1

4140		LIBRAIRIE 3.2 V	ÉCHELLE 2/1	F.M.H. 22/04/92
GOUJON	ACIER 25CD4 PENTRATE	881 2 028 003	INDICÉ B	



use 3/8 For Brass
pin.

Technical drawing of a mechanical part with dimensions and a note:

- Dimensions: 1.5, 0.2, 10, 7, 14.
- Note: 7 TROUS ϕ 2
- Handwritten note: (.551)

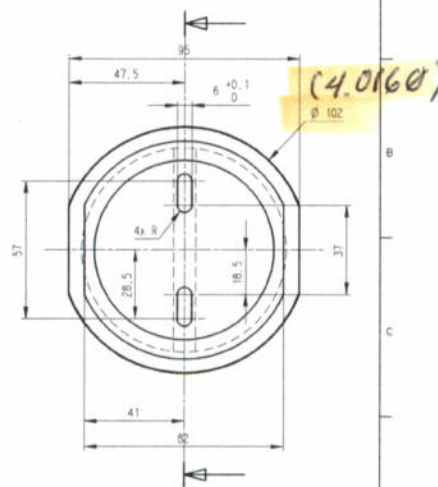
C	7	PIOM	Boq - 004	STUB @ 5		PENITRATE
B	2	BRAS		STUB @ 10		PENITRATE
A	1	CORPS	4140	ANCH 25624		PENITRATE
REF	QTE		DESIGNATION	FOURNISSUR OU MATIERE	REF. FOURNISSEUR OU OBSERVATION	REFERENCE TECH OU PROTECTION
				UNITE	SCHELLER	E.M.H.
				3.2	1/1	22/04/02
TOURNE A GAUCHE				ENSEMBLE SOUDE		881 2 028 005
						B

Technical drawing of a mechanical part (Fig. 1) showing a cross-section. The drawing includes the following dimensions and features:

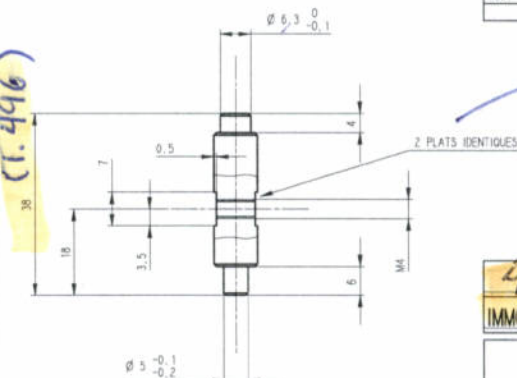
- Title Block:**
 - MARQUER ICI
 - 8812028000B
 - CARACTERES H. 4mm
- Dimensions:**
 - Overall width: 132
 - Top flange width: 8
 - Internal step width: 5
 - Top flange thickness: 0.8
 - Internal step thickness: 0.8
 - Internal hole diameter: $\varnothing 9 \begin{smallmatrix} +0.2 \\ +0.1 \end{smallmatrix}$
 - Bottom flange width: 38
 - Bottom flange thickness: 36 ± 0.1
 - Overall height: $\varnothing 90$
 - Internal hole height: $\varnothing 74$
 - Right side flange width: 66
 - Right side flange thickness: 1.6
 - Right side flange radius: R 10
- Surface Finish:** A surface finish symbol is indicated on the top flange.

NOTA : CHANFREINS NON COTES: CH.0,5 A 45°

4140		LIBRARY	3.2	1608	REVELL	1/1	11/04/02
CIMBLOT	ACIER 25CD4 PENTRATE	881 2 028 001					B





MODIFICATIONS		INDEX
MODIF TRAITEMENT	CADME PASSIVE ----> PENETRANT	B



NOTA: CHAMFREINS NON COTÉS: CH 0,5 A 45°

4140		LITRAGE 3.2 0.8	DIMENSIONS 2/1	F.M.H. 22/04/02
IMMOBILISATEUR	ACIER 25CD4 PENTRATE	881 2 028 002		
		B		

DESIGN: PAR E. H.	VERIFIÉ PAR: L. ESCOLCA	INTERPRETATION DES DESSINS SELON INTERPRETATION OF DRAWINGS AS PER ST: 21800
DATE: 22/04/2002	DESIGNATION PRECISE/DESCRIPTION: INTERIEUR ENVELOPPE LOUPE	N°PIECES / PART NUMBER: 029267400/029267020
MACHINE/ENGNEUR: ARREL	DESIGNATION OUTILLAGE OUTILL. DEPOSE LABYRINTHE	
CODE: NAME		
<p>CE DESSIN EST LA PROPRIÉTÉ DE LA SOCIÉTÉ TURBOMECA. IL NE PEUT ÊTRE COMMUNIQUÉ OU REPRODUIT SANS AUTORISATION THIS DRAWING IS THE PROPERTY OF THE P&W M&M. IT MAY NOT BE COPIED OR COMMUNICATED WITHOUT EXPRESS AUTHORIZATION</p>		
ECHELLE SCALE 1 /		(SEE TECHNICAL DRAWING FOR SCALE)  Turbomeca groupe snecma
	FORMAT SIZE 881 x 278 000	PLANCHE SHEET

EVOLUTION: VOIR PLANCHE 1